**Takeda Production Site in Oranienburg**

Oranienburg is located north of Berlin and can be reached by car directly via the Berlin Ring (A10) or via the interstate road B96 / E251 as well as by public transport with the S1 in direction Oranienburg.

Takeda GmbH
Production site Oranienburg
Lehnitzstr. 70-98
16515 Oranienburg
Tel.: +49 3301 818 0
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**Safety instructions for visitors**

Please observe the following safety instructions during your visit at our site:

- **Smoking is prohibited on the entire company premises.** Exceptions are marked on site.
- **Photography, filming, and recording are strictly prohibited,** unless expressly permitted.
- **The carrying of non-explosion-proof devices in Ex-zones is not permitted.**
- **Use the handrail on stairs.**
- **Road regulations (StVO) apply.** Pay attention also to the truck traffic.
- **Manipulations on fittings, control units etc. is prohibited,** unless authorized.

If necessary, use personal protective equipment.

When entering the goods receiving area wear safety shoes and a high-visibility vest.

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**Notice:**

Please note the additional briefing provided by Takeda staff for specific work areas.