

Illinois is home to Takeda's vibrant commitment to enhancing health care and advancing life sciences. In Illinois, Takeda has established multiple key functions, including BioLife headquarters, plasma donation centers and manufacturing sites for plasma-derived therapies. These facilities help us foster good relationships with the local communities, innovative companies, respected research hospitals, academic institutions, scientists and organizations. Together with our partners, we aim to improve the patient experience and advance a new frontier of treatment options through our dynamic and diverse pipeline.



**1,400+**

Employees



**13**

Locations

**Approx. 500K**

Square feet of real estate



More than \$60 million invested in capital for Round Lake manufacturing capacity expansion projects in Illinois since 2021

## ROUND LAKE MANUFACTURING SITE



The Round Lake manufacturing site is an integral part of Takeda's Plasma Network. Close in proximity to both Chicago and Milwaukee, the state-of-the-art facility specializes in producing Flexbumin through the GALAXY manufacturing process.

Flexbumin is albumin, contained in a flexible pouch, for patients who experience a loss of plasma volume from situations such as trauma, surgery, blood loss and burns. The flexible packaging reduces the risk of breakage and enhances compatibility with hospital inventory storage systems, allowing the solution to be stored at room temperature. Round Lake supplies its product to patients all over the world, with key markets in the U.S., China and India.

## BIO LIFE HEADQUARTERS AND NINE PLASMA DONATION CENTERS



BioLife Plasma Services, part of Takeda, is a trusted leader in the collection of high-quality plasma. Plasma is required to produce life-changing and life-sustaining medicines for hundreds of thousands of people with rare and serious health conditions and in critical-care settings. Donations from more than 270 BioLife centers in the United States and Europe are essential to Takeda developing more than 20 approved brands of medicine made from plasma. BioLife is headquartered in the village of Bannockburn, approximately 30 miles north of Chicago, and there are nine BioLife centers in Illinois.

## Community Partners

Takeda has a long history of supporting nonprofit organizations through corporate giving, employee volunteerism and employee giving. Building on our global corporate social responsibility (CSR) program, the U.S. Growing Communities program lets us engage our employees and make meaningful contributions to support the communities where we live and work in the U.S., with the goal of establishing deep, impactful relationships with our community partners.

### Philanthropic support includes:

- About Fresh
- American Red Cross
- Building Impact
- Common Threads
- Greater Chicago Food Depository
- Learn Fresh
- Lesley University
- Northern Illinois Food Bank
- Project Scientist
- Round Lake and Grant High Schools
- STEM Next



Health Equity



Food is Health



Building STEM Foundations



**>2,400 \***

employee volunteer hours



Approx.

**\$538,000 \***

employee contributions and corporate matches

\* The data covers the period from January to December 2024 in Illinois.

